

Date: Thursday, 12/13/2007 2:42:20 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	WEARSHOE
Job Number	36338		
Estimate Number	12786		
P.O. Number	N/A	Part Number	D35645
This Issue	12/13/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D3564 REV0
First Issue	N/A	Project Number	N/A
Previous Run	36111	Drawing Revision	D
Written By		Material	N/A
Checked & Approved By	<u>12/12/13</u>	Due Date	12/20/2007
Comment	Qty: 30 20 Um: Each Est Rev:A New Issue 07-03-08 ec Est Rev:B As per Rev C 07-07-09 JLM Est Rev:C As per Rev D 07-09-09 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S16GA	304/316 .063 Sheet 366267
Comment: Qty.: 1.1099 sf(s)/Unit Total : 22.1970 sf(s) M304S16GA Stainless steel sheet 0.063" thick Batch: 106653 1B 08-1-2		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3564 Dwg Rev: D 1B 08-1-2 Prog Rev: D 33		
2-Deburr if necessary 1B 08-1-2		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 1B 08-1-2
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK 1B 08-1-2 33		
5.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE Deburr if necessary Form on Brake as per Dwg D3564 using Jigs DT and DT 8179 8155 8108 08/01/09 33		
Form Joggle as per Dwg D3564 on brake using Jig DT 9157 8108 08/01/09 33		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ND Date: 08/01/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/13/2007 2:42:20 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 36338

Part Number: D35645

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Ensure joggle as per dwg D3429

✓ 08/01/09 x33

7.0 POWDER COATING POWDER COATING



M 106442

(33X)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m-1 08/01/10

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



g38

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-10 x33

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: FP-18

g3

08-01-10 x33

33

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10 08/01/11

Job Completion



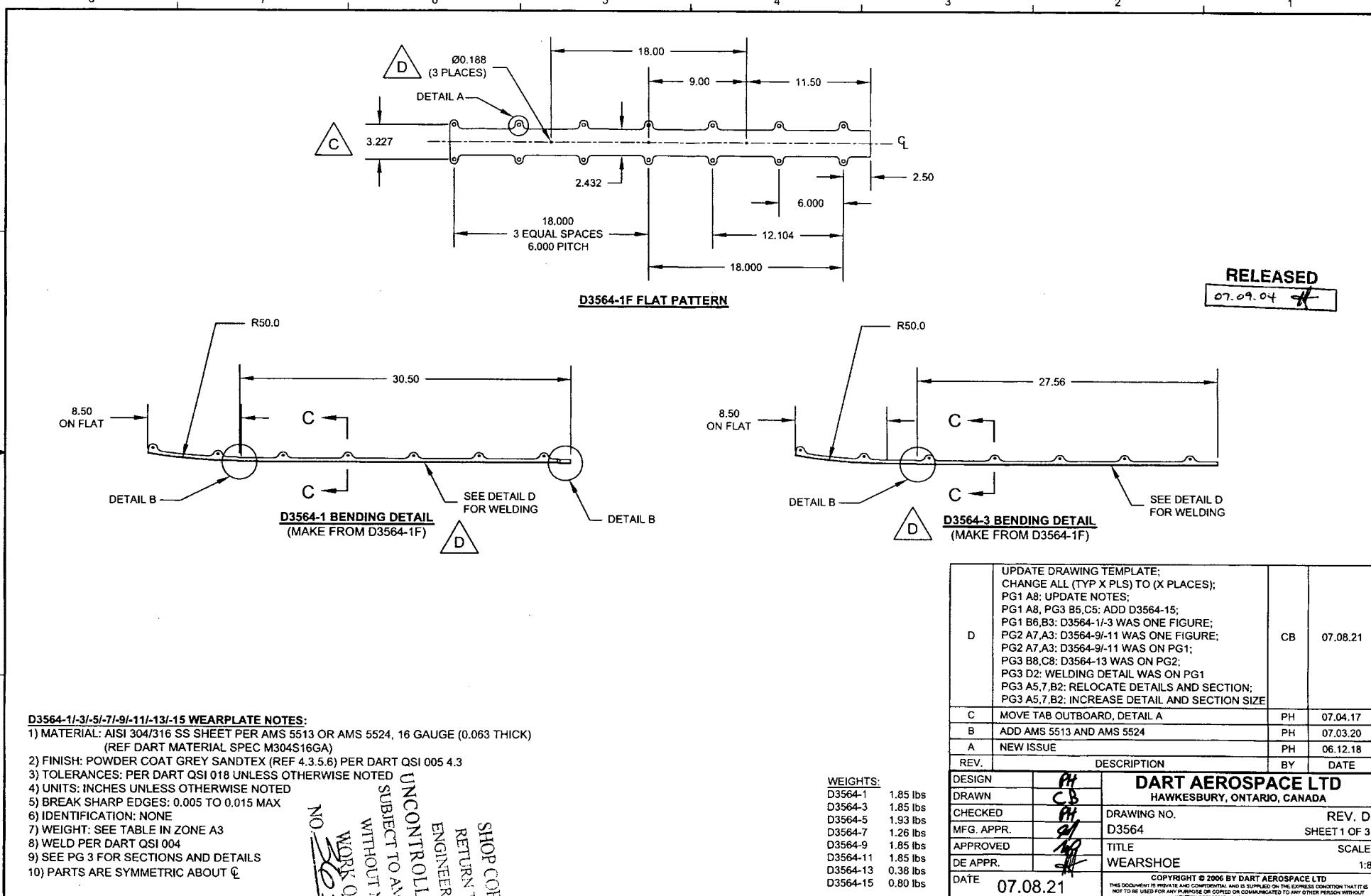
11 08/01/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

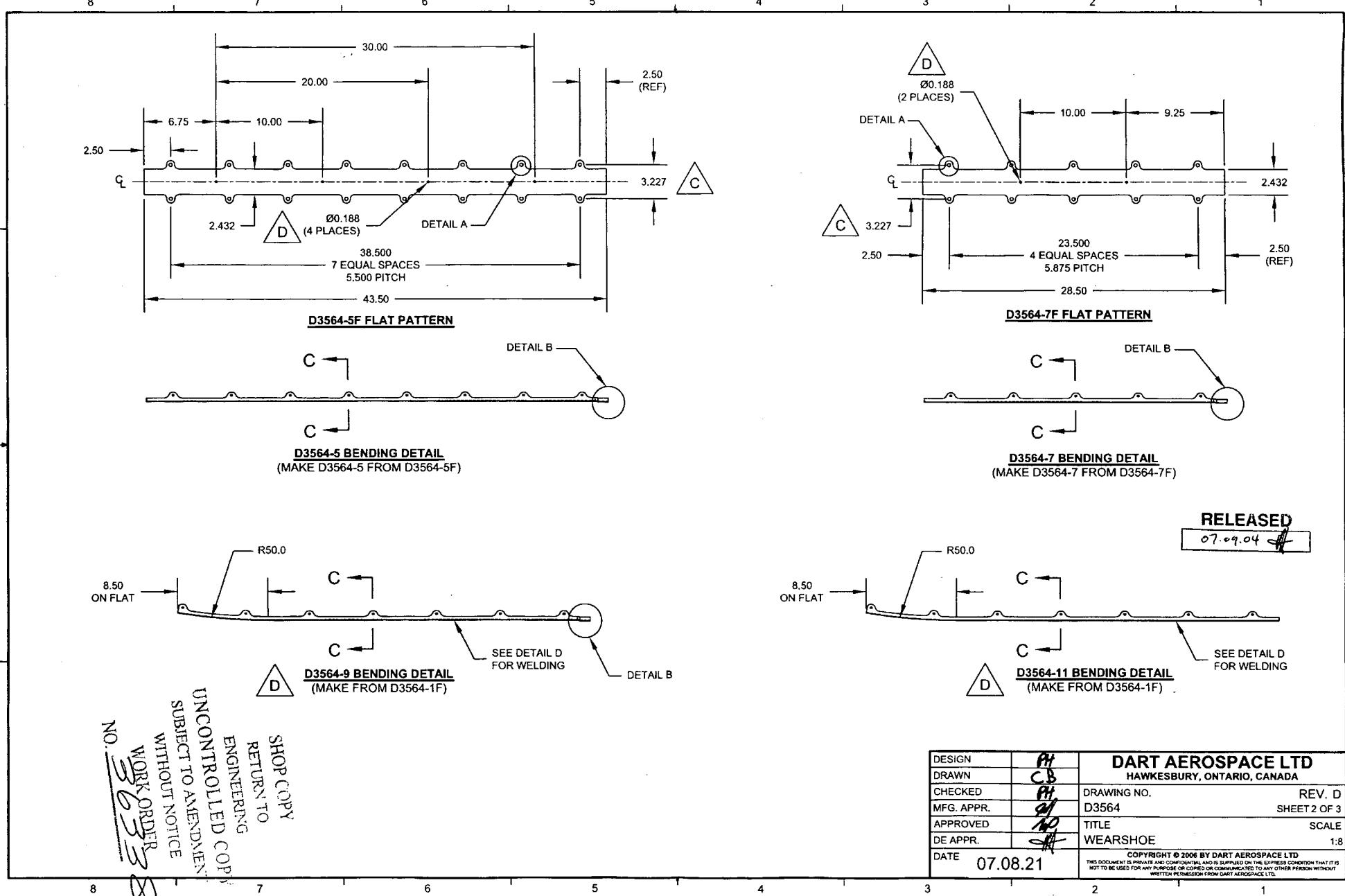
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

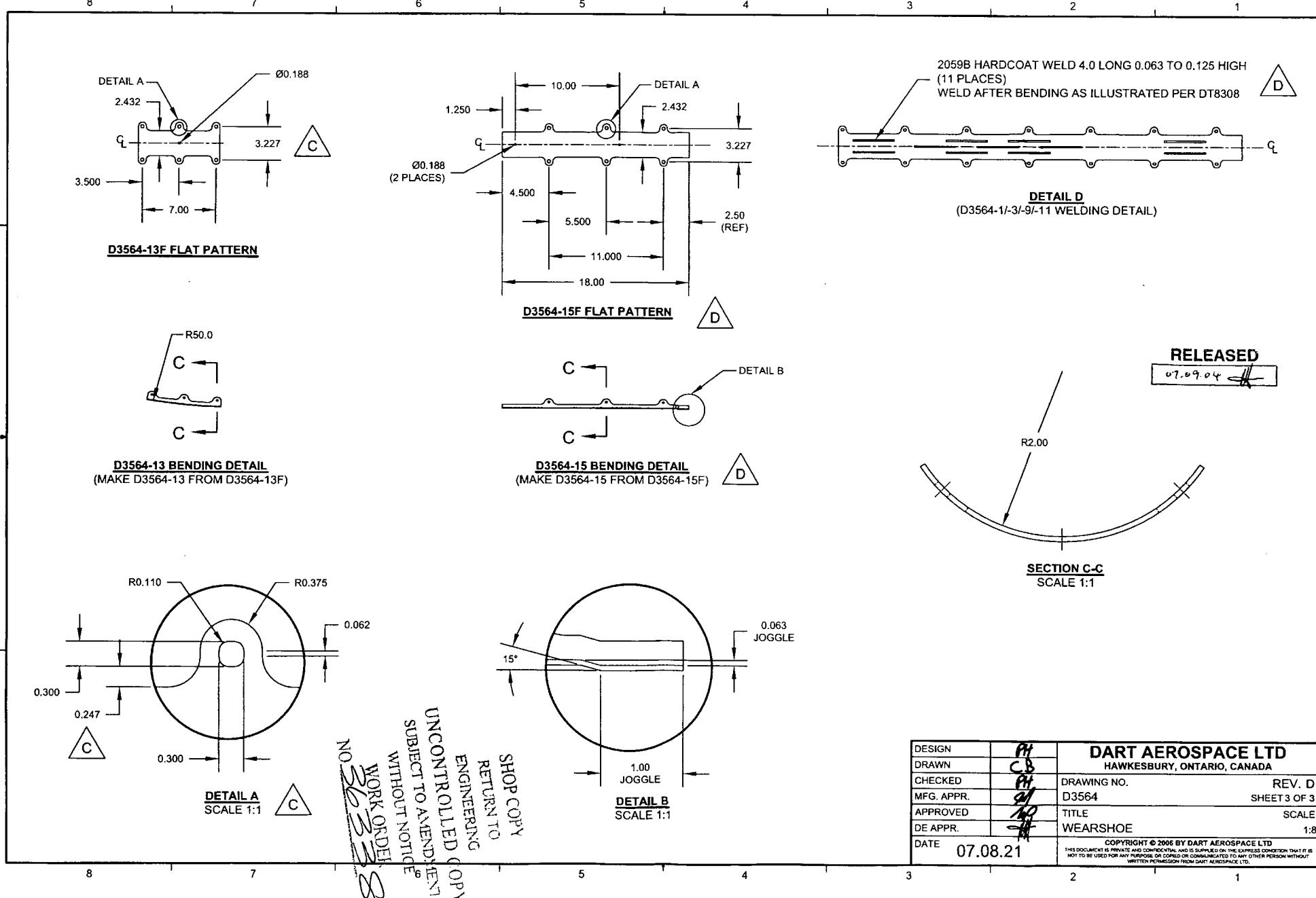
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); PG1 A8: UPDATE NOTES; PG1 A8, PG3 B5,C5; ADD D3564-15; PG1 B6,B3; D3564-1/3 WAS ONE FIGURE; PG2 A7,A3; D3564-9/11 WAS ONE FIGURE; PG2 A7,A3; D3564-9/11 WAS ON PG1; PG3 B8,C8; D3564-13 WAS ON PG2; PG3 D2; WELDING DETAIL WAS ON PG1 PG3 A5,7,B2; RELOCATE DETAILS AND SECTION; PG3 A5,7,B2; INCREASE DETAIL AND SECTION SIZE	CB	07.08.21
C	MOVE TAB OUTBOARD, DETAIL A	PH	07.04.17
B	ADD AMS 5513 AND AMS 5524	PH	07.03.20
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	REV. D	
MFG. APPR.	SI	D3564	SHEET 1 OF 3
APPROVED	SI	TITLE	SCALE
DE APPR.	SI	WEARSHOE	1:8
DATE	07.08.21	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





DESIGN	PH	DART AEROSPACE LTD
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	REV. D
MFG. APPR.	SI	DRAWING NO. D3564
APPROVED	SI	SHEET 3 OF 3
DE APPR.	SI	TITLE WEARSHOE
DATE	07.08.21	SCALE 1:8

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DART AEROSPACE LTD	Work Order:	36338
Description: WEAR SHOE	Part Number:	D3564-5
Inspection Dwg: D3564-5 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>WB</u>	Audited by: <u>J</u>	Prototype Approval: <u>1/1</u>
Date: <u>08-1-3</u>	Date: <u>08/01/03</u>	Date: <u>8</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	